HB Products WE INCREASE UPTIME, SAFETY AND EFFICIENCY

Installation and configuration guide

HBX Vapor Quality sensor

Sensors for optimizing Evaporator Control, both for DX (direct expansion) and overfeed CR (Circulating Refrigerant) - systems

Angle strainer version

Angle rod version

In-line version

Introduction:

The three different versions are available, with the same function. Pipe size and piping layout, bend or straight, is different and suited for different applications. The strainer house version has one fixed flow direction, whereas the two stainless versions accept flow in both directions.

HBX Vapor Quality Sensors measures the Vapor Quality of the refrigerant vapor leaving an evaporator and use this signal for controlling the expansion valve. Thanks to the capacitive measurement principle it is able to measure the liquid content of the fluid leaving the evaporator without pressure drop.

For "DX" systems the vapor quality sensor can replace the conventional superheat control and is able to reduce the superheat to zero. The sensor can control the valve directly or it can provide the high vapor quality measurement for an external control system. The vapor quality sensor react instantaneously if the dryness of the gas is changed in the evaporator outlet. Experience has shown that the entire system is in better balance with minimum variation in pressure.

In overfeed and flooded systems the sensor is able to measure the low vapor quality in the evaporator outlet and control the circulation ratio (CR) by controlling the liquid valve or the pump capacity, either directly or as an input for a PLC.

The sensor is manufactured in stainless steel or cast steel and can be used for all commonly used refrigerants CO2, Hydrocarbons, ammonia, HFO's and HFC's with different settings. The HBX sensor is available in several versions, with and without temperature sensor and cable for direct connection to an expansion valve. Three types of expansion valves are supported: stepper motor, PWM pulse modulating ex. AKV valves and modulating 4-20mA controlled expansion valve.

A special ATEX/IECEx (EEx ib IIC) version is available for use in special hazardous areas and with flammable refrigerants. This product is only suited for external control and is not able to control an expansion valve directly.

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Safety Instructions

CAUTION! Read this setup guide before installing and using the HBX Sensor.
Installation of HBX sensor must be carried out by a trained professional with in-depth knowledge of both refrigeration and electronics. Improper installation and use of the HBX Sensor may result in damage to material and/or people. The installation and use of the HBX Sensor must be done according to local regulation.

Altering type-approved equipment voids the type approval. The product's input and output, as well as its accessories, may only be connected as described in this guide. HB Products assumes no liability for damages resulting from failing to follow the instructions in this setup guide.

	CAUTION! This symbol refers to a possible limitation of functionality or risk in usage. NOTE! Contains important additional information about the product and provides further advice.

Intended use. The purpose of the HBX sensor is refrigerant measurement and control.
If the HBX is to be used in a different way, prior, written consent must be obtained from HB Products.

Repair: Any repair must be carried out by a trained professional.

Disposal instructions: The HBX is designed for long life operation. If or when it becomes necessary to dispose of the sensor it must be done according to local regulation.

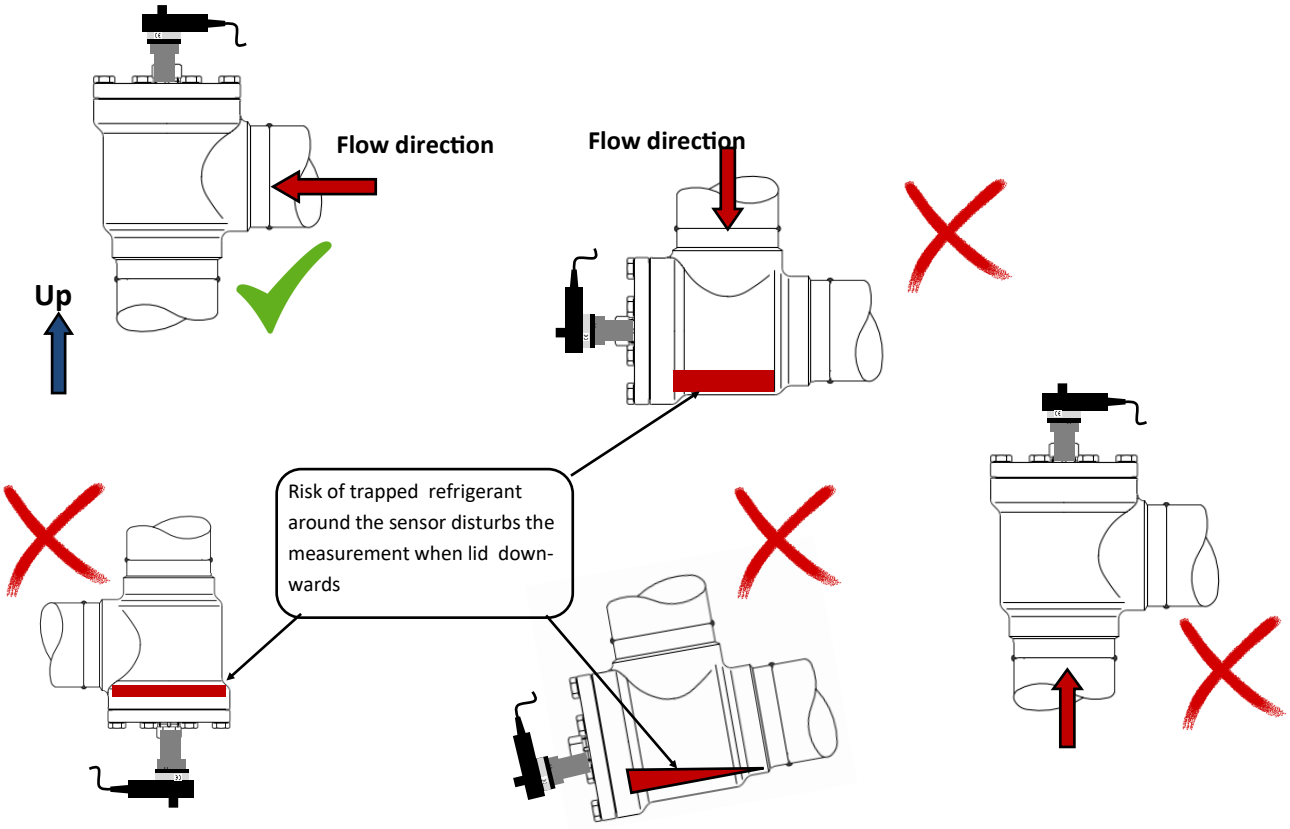
	**CAUTION!** Factory settings do not guarantee safe operation since the configuration parameters depend on the system design

Application and mounting instruction

Sensor mounted in a strainer house (HBX-xxx-ST)

The HBX-sensor is mounted after the evaporator and is able to measure the Vapor Quality (dryness) from 0 to 1. The output can be used as input to a PLC or it can control the expansion valve directly or both. The sensor is mounted in a strainer house where the strainer is replaced by the sensor. Compared to the original strainer the flow **direction is opposite** and the **mounting is upside down**.

The sensor have to be mounted in downward sloping pipes to ensure drainage of refrigerant, and oil. The lid need to be upwards as other mountings will be sensitive to oil contamination and trapped refrigerant during startup.

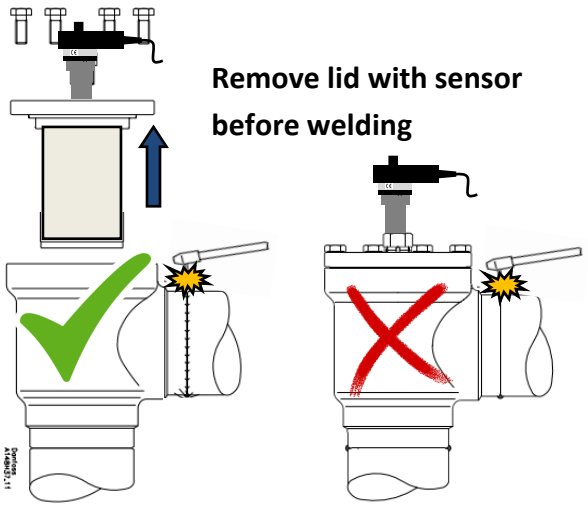


When the sensor is welded into the plant the lid and sensor have to be removed. After the welding the piping have to be checked for welding debris and deformations which might disturb the measurement. The distance between the sensor element and the wall have to be uniform.

The lid with sensor is remounted and the bolts are tightened according to the table.

Max torque for bolts

	Nm	LB-ft
DN 15-20	21	15
DN 25-32-40-50	44	32
DN 65	74	54
DN 80	44	32
DN 100	75	53
DN 125-150	183	135
DN 200-300	370	272



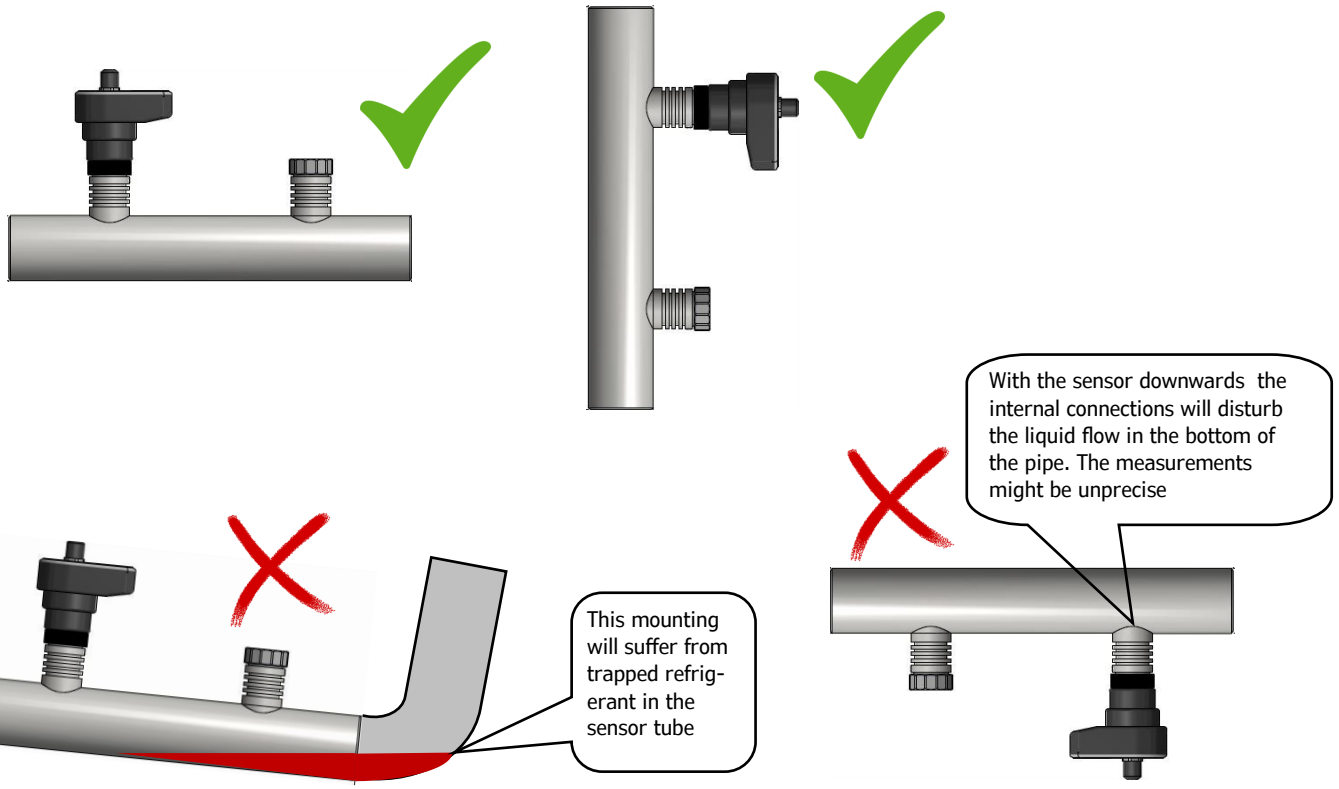
Application and mounting instruction

Sensor mounted in a straight pipe HBX in-line

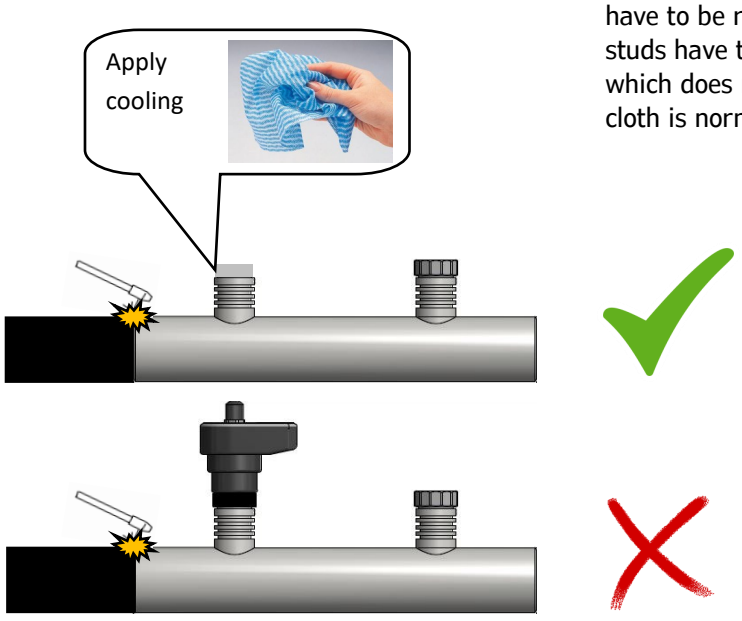
The HBX-sensor is mounted after the evaporator and is able to measure the Vapor Quality (dryness) from 0.2 to 1. The output can be used as input to a PLC or it can control the expansion valve directly or both. This sensor version is mounted in a straight pipe and it accepts flow **in both directions**.

The sensor can be mounted in different positions as long as you make sure there is no trapped refrigerant inside the sensor during startup. Mounting the sensor with the electronic unit pointing downwards is not ideal as the connectors might disturb the liquid flow in the bottom of the pipe and make the measurement unprecise.

The electrical unit can be mounted on either of the two connecting points



When the sensor is welded into the plant the electronic unit have to be removed in order to protect it from the heat. The studs have to be cooled during welding as the include O-rings which does not tolerate temperature beyond 100°C. A wet cloth is normally sufficient to cool the studs.

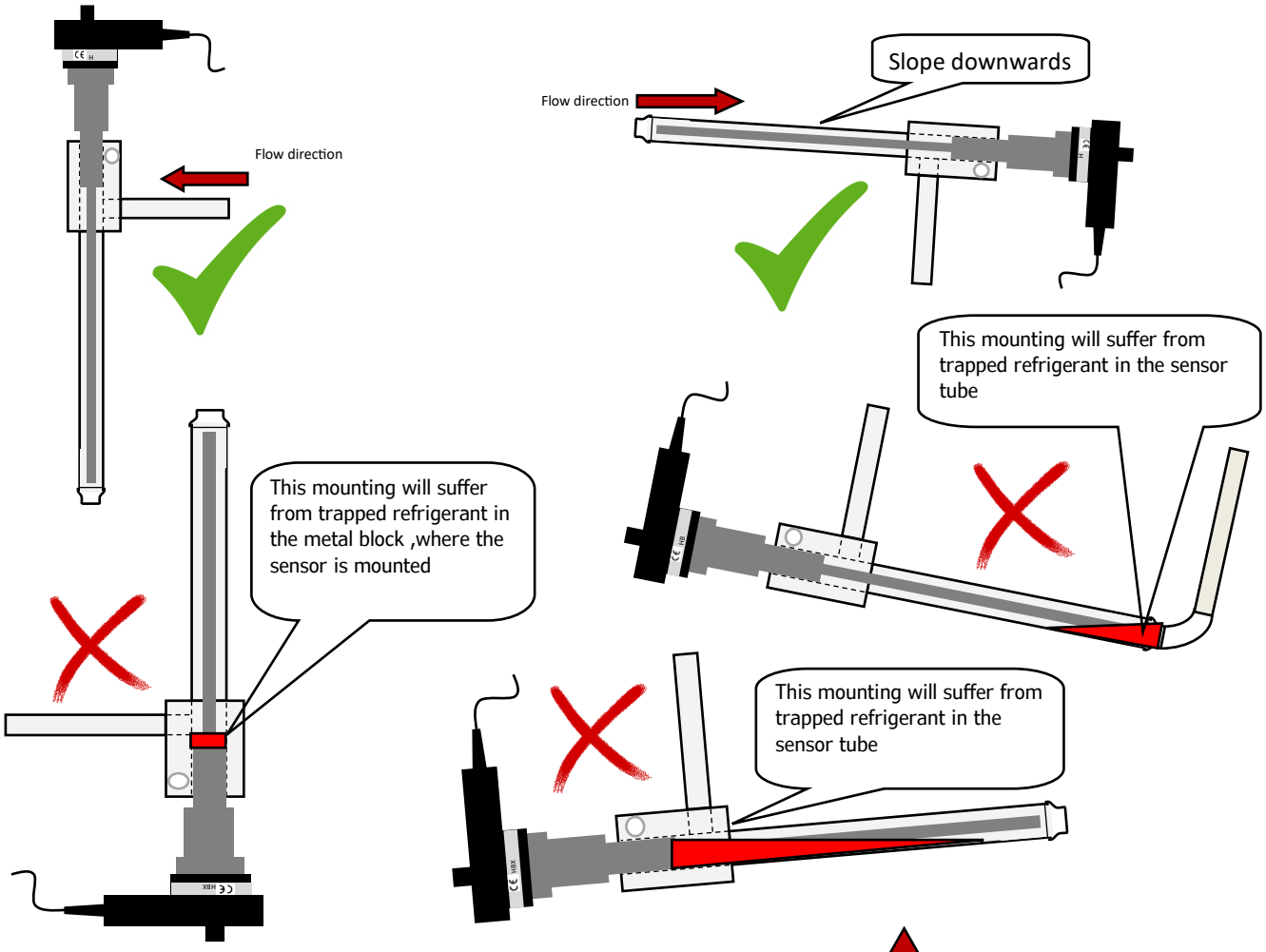


Remove electronic unit be-fore welding or soldering and cool the studs ex. with a wet cloth.

Application and mounting instruction

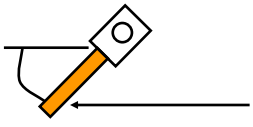
Angle rod version

The sensor accept flow **in both directions**, but have to be mounted in downward sloping pipes to ensure drainage of refrigerant, and oil. The sensor can be mounted in different positions. But some will be sensitive to oil contamination and trapped refrigerant during startup. Make sure that the sensor rod inside the long pipe is free from trapped refrigerant and oil at any time. The sensor pipes has a larger dimension than stated in the specification, but is delivered with reductions to fit the specified pipe diameter. This is done to avoid pressure loss coming from a massive inner rod filling some of the pipe and reducing the cross section

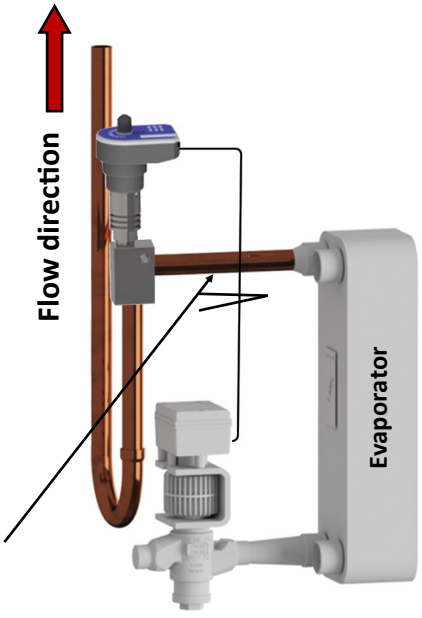


Workarounds for low mounted evaporator outlets

The outlet pipe should be angled minimum downwards 1 ° or designed with a P-trap/drop-leg.



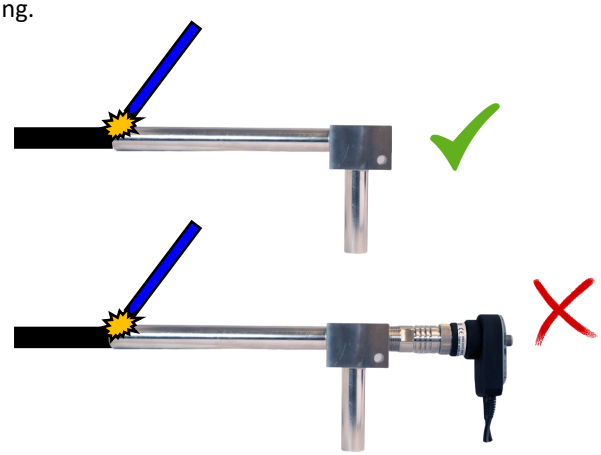
Angle minimum 30˚downwards



Piping should be designed with a P-trap/drop-leg to avoid liquid and oil accumulation around the sensor.
Note: the pipe from the evaporator should dropping

Installing the HBX-DX Sensor

The sensor is installed in the outlet of the evaporator, as part of the suction line. Soldering connection, fittings and pipes are made of stainless steel. The sensor part itself must be removed by unscrewing it from the steel block/base part before soldering.

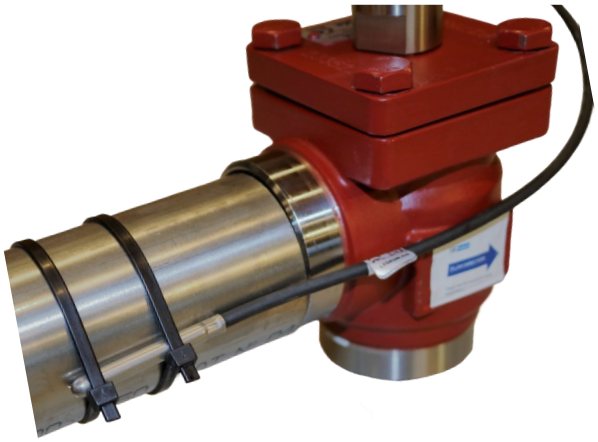


Unscrew the complete sensor part before soldering.
Use two wrenches when dismantling and installing the HBX-Sensor. One to turn the sensor and one on to stabilize the steel block to avoid stress to the soldering's.

Use thread sealant.
We recommend using liquid thread sealant when installing the sensor

Temperature sensor installation

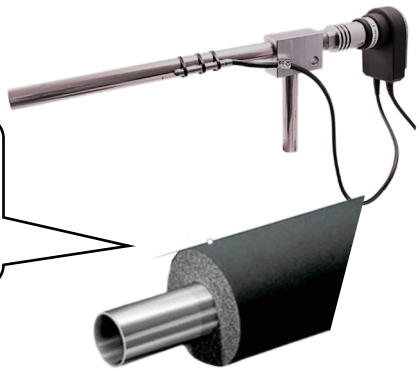
The sensor normally has a cable with a temperature sensor which have to be mounted to the pipework using cable ties or to the lid of the larger strainer models. The temperature sensor compensate for the change in the dielectrical constant with the temperature and make the measurement more accurate when starting the system. Refrigeration systems working with NH3 can operate well without a temperature sensor.



The temperature sensor should be mounted to a pipe in position 3 or 9 o'clock with cable ties as shown.

For strainer houses the clip can be used for attaching it to the lid

Insulate the entire mechanical sensor part with insulation foam.



Removal of the electrical unit

The threaded union between the electronic and mechanical part allows for fast removal and remounting of the electronic element without interfering with the pressurised system. No tools are needed for the operation.

End view without electronic unit

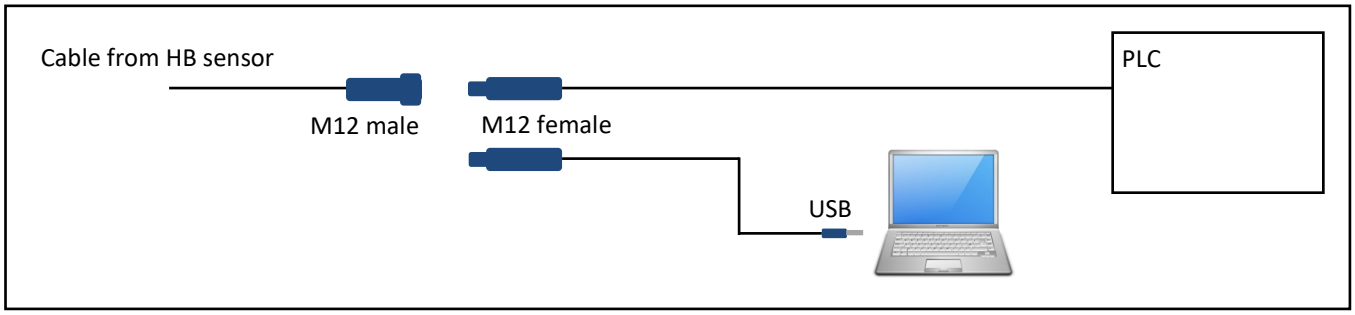
Sensor configuration

All HBX sensors can be calibrated using a pc and a M12 -USB cable. The software can be downloaded freely on the HB products web page. The configuration data can be stored in the sensor and will be there until erased without power connection—just like you store data on a memory stick. When you change a value /setting there will be put a check mark next to it and that indicates you have changed something and need to store the data in the sensor.

USB configuration cable used for connecting all sensors with M12 connector to a pc with the HB tool

order code HBxC-USB

When the sensor is mounted in a refrigeration plant where it is difficult to reach or it is awful cold you should consider using an M12 extension cable in your installation. This allows for configuration of your sensor where you have your M12/ M12 connection.



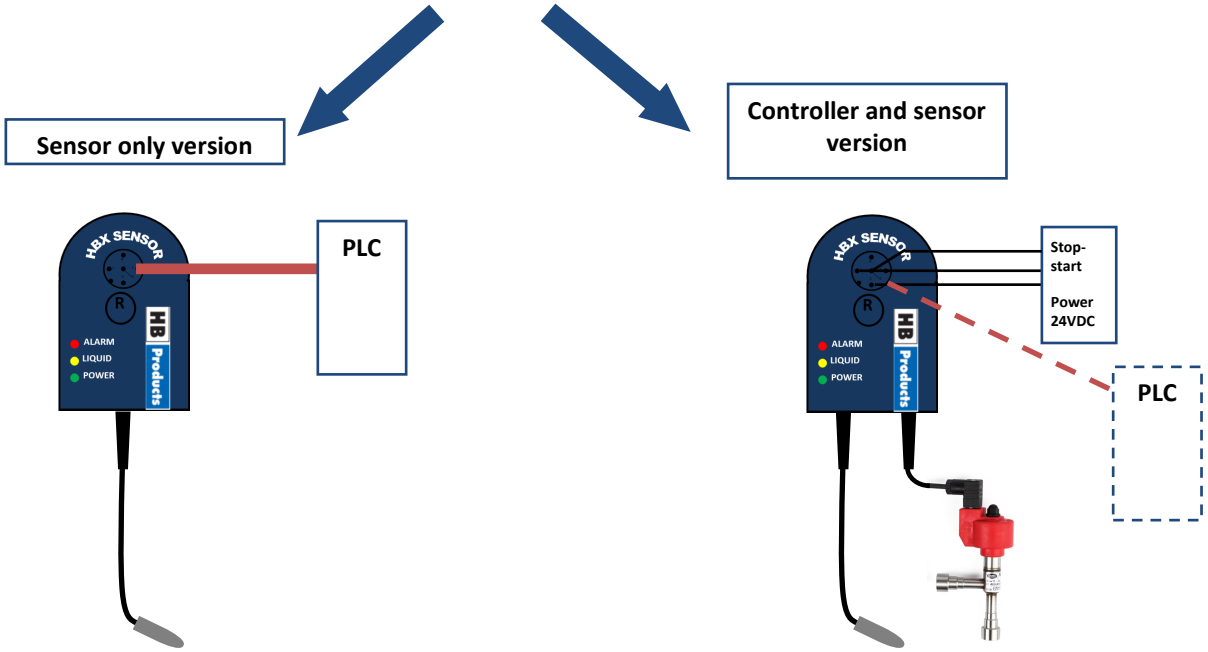
How to use the sensor

Two different versions

Two different versions exist

- A pure sensor version—without the controller capability
- A version which can both control an expansion valve with a simple input and act as a sensor together with a PLC

The sensors are able to control an expansion valve has a cable beside the temperature sensor cable, which can be connected directly to the valve. The sensors which are specified only to provide a signal for a PLC will only have the M12 connection. All sensors, except those for NH3 refrigeration, has a cable with a PT1000 temperature sensor, which measure the operating temperature and make the needed compensations.

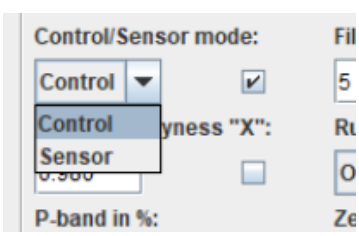


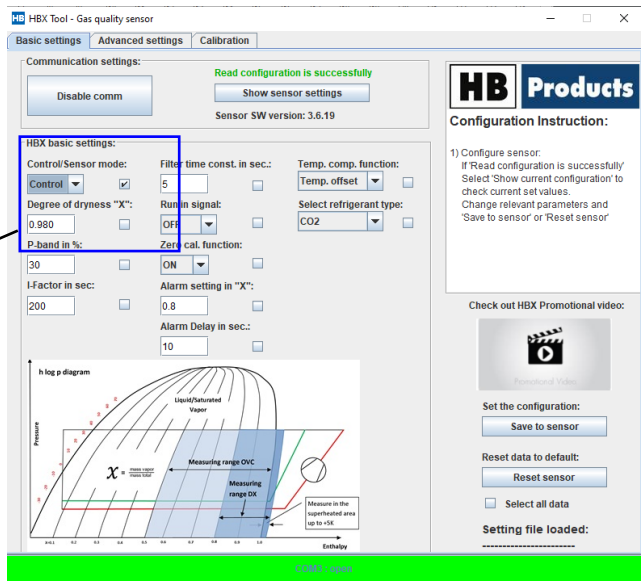
Setup — sensor or control

The sensor can operate in two very different modes

- As sensor input to a PLC, computer or other device that uses the sensor signal
- A direct controller of an electrically controlled expansion or liquid valve versions with a cable output can be set up as a controller

Select Control/Sensor to select the mode





How does the expansion valve control loop work for DX operation

From stop to Start

To start the process you need to activate the run in signal by applying 5-24 V on pin 5 when you remove the voltage the system will stop. If this signal is not set the automatic dry-out is not working

Dry out period

Then the controller will open the expansion valve to dry out the sensor and start the process. This function is only active if the sensor basic setting "run in signal" is set to "ON" The idea behind the dry out function is to make sure the process is started and gas from the evaporator start flowing through the sensor and remove potential liquid refrigerant and oil. The opening of the expansion valve also prevent the system from shutting down due to low suction pressure.
If the system usually is dry after a stop or defrost, the period used for dry-out can be reduced.
The dry out run for a period specified in the parameter: "Dry out function in sec" and is ramped up with the speed set in the parameter: "Ramp dry out % in sec". When the dry out is done, ramp up to normal operation will begin.

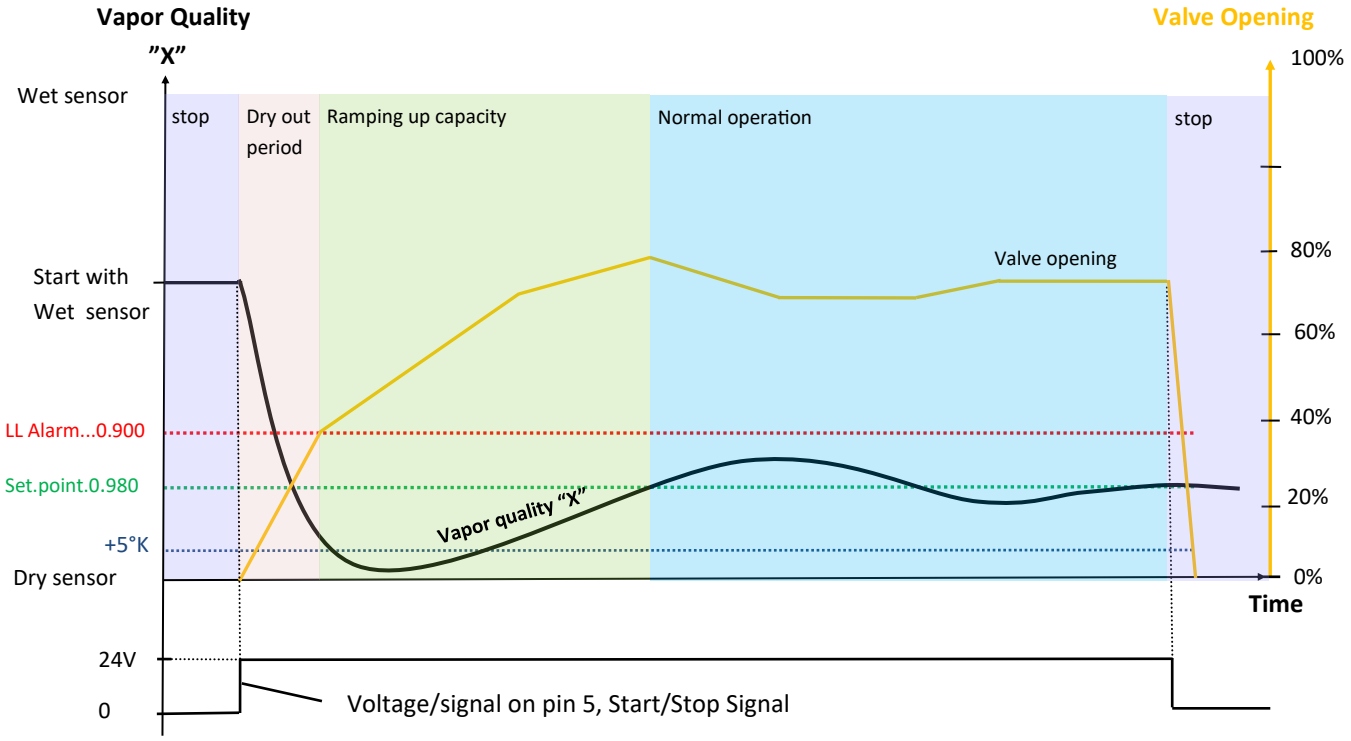
Ramping up capacity

The system will start slowly due to a PI controller which will ramp up the capacity depending on the settings. The "P-band in %" specify the target for the expansion valve opening and the "I-factor in sec" specify how long time it takes to reach the target.
What then happens is that the controller start opening the expansion valve at "valve speed 2 open % in sec" which means more and more liquid is send to the evaporator. After a period the maximum capacity is reached and the HBX sensor begins to detect liquid and the opening of the expansion valve is reduced to "valve speed 1 open % in sec". At this point the X value pass 1, where X value is a measure for the vapor quality where X=0 is all liquid and X=1 is dry gas.

With the reduced valve opening speed the capacity will still increase until the setpoint "Degree of dryness "X" " is reached. After this point the controller will open and close the valve to maintain a stabile "X "value.

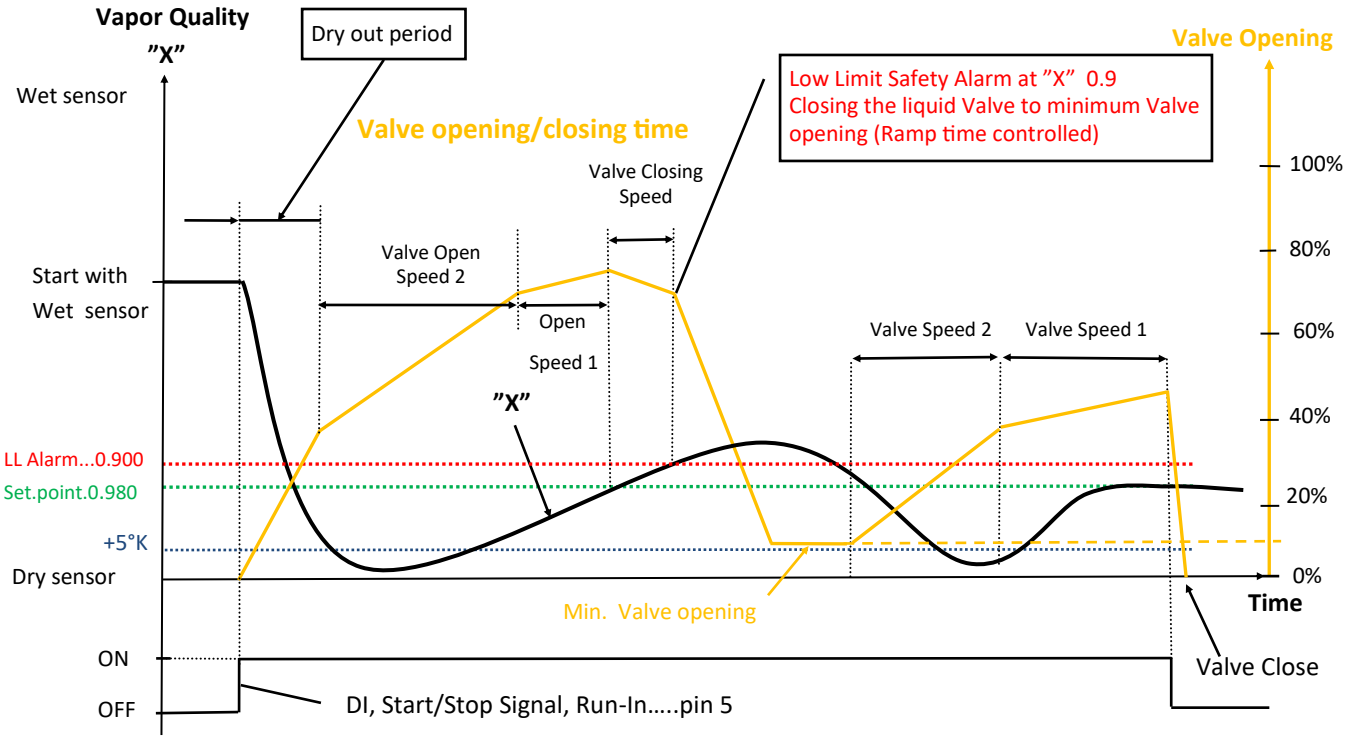
Normal operation and stopping

The normal operation will continue until the system is stopped by removing the voltage on pin 5 for defrost or a regular stop. After stop, the process will restart with a new dry out period, which is important for a smooth operation.



What happens when the process is disturbed

If something happens with the complete system which results in liquid in the evaporator outlet there is a build in safety system that protect the compressor. If the sensor measures a "X" value lower than the "low limit safety alarm in "X" the valve will be closed rapidly until setpoint "Degree of dryness "X" " is reached again. The speed can be adjusted in the parameter: "Low Limit Valve close %/sec" and is a default set very high for safety reasons—it might lead to unstable running. If the system has a accumulator before the compressor the "Low Limit Valve close%/sec" can be set to a lower value e.g. 0.8 instead of the default 0.9 to avoid instability. The figure below shows what happens when the low limit safety alarm is hit.



To make sure the compressor is not shut down due to too low suction pressure there is a parameter: "Minimum valve opening in %" in the system. There is also a parameter: "Maximum valve opening in %" which is there to limit the liquid injection if the valve is too large.

How does the control loop work for flooded operation

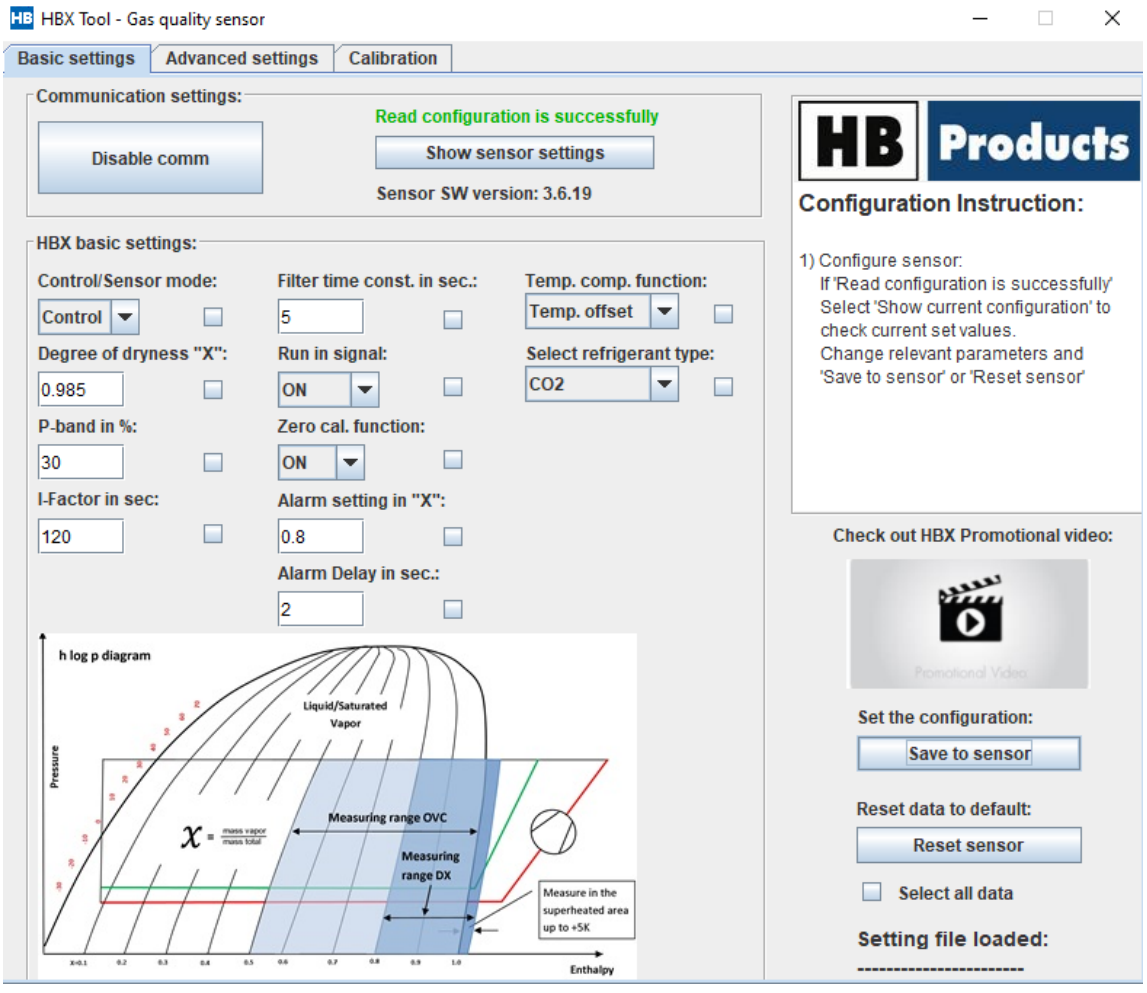
The sensor can control a liquid valve or a circulation pump directly in a similar matter as for an expansion valve in DX operation. The control loop can work with any vapor quality all the way to X=0 (all liquid) if needed.

HB-products support can help you with setting up the system.

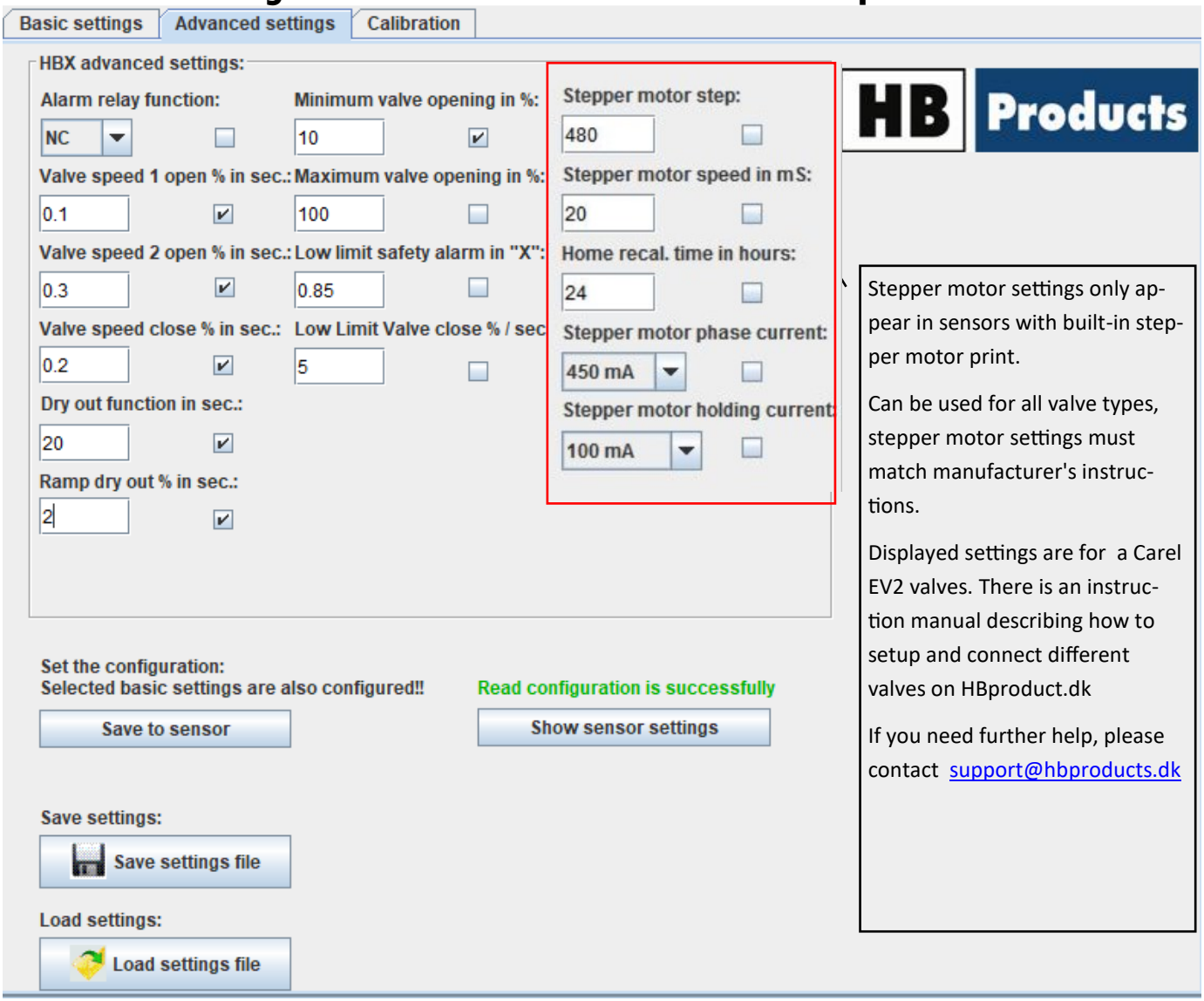
How to setup the sensor as direct controller of a expansion valve.

Typical values for **DX operation**

1. Set the degree of dryness, "X" value. For DX operation a good starting point would be 0.985 the closer to 1 you go the dryer the gas will be. The X value is the Vol% of liquid
2. Set the P-band to 30% as a starting point. If the value is set higher the valve will react slower
3. Set the I-factor to 120 sec as a starting point. This means the system will ramp up over a period of 120 seconds
4. Set filter time to 5 seconds. The filter time is the period of time over which the X measurement is evened out. Increased filter time smoothens the measurement, but the risk is that the system becomes too slow.
5. Run in signal (digital input pin 5) is used as external start and stop signal when set to "ON" this is important. If set to "OFF" the dry-out will not work and there is a risk that the control system will not really start up because the sensor is wet to begin with.
6. Zero cal. function: Choose "ON" if you want to use the push button "R" for zero calibration
7. The "Alarm setting in "X" " is 0.8 as default. The alarm setting is normally not used
8. The "Alarm delay in seconds" is as default 10 sec. The alarm is normally not used
9. If the sensor has a temperature sensor it has to be mounted according to the installation guide and the "Temp. comp. function" should be set to "Temp. offset" This activates the temperature compensation and gets a more accurate "X" measurement
10. Select a refrigerant from the drop down list. If your refrigerant is not in the list please contact HB-products
11. After changing settings push the button "Save to sensor" (the message "OK" on the screen indicates that the settings are saved)
12. Go to next page: Advanced settings



Advanced settings for sensor as direct controller of a expansion valve.



1. Alarm output, NO (normally open) or NC (normally closed) , default is "NC" (Fail safe function)
2. Valve speed 1 opening time in sec. , Default is 0.1sec. and a good starting point
3. Valve speed 2 opening time in sec. Used for fast opening during start-up , Default is 0.3sec.
4. Valve speed closing time in sec., default is 0.2sec. and a good starting point
5. Dry out time function in sec., The function opens the expansion valve to dry-out the sensor after a stop or defrost, this is essential for a good starting process
6. Ramp dry-out %, degree of valve opening in % per second (safe function to minimize hydraulic shock) 2 % is a good starting point
7. Minimum valve opening in % (ensures against stops due to low suction pressure) 10 % is a good starting point
8. Maximum valve opening in %, normally set to 100% but a lower number is used for oversize valves
9. Low limit safety alarm in "X" value, default value is 0.85 Close the expansion valve to minimum opening 0.85 is a good starting point
10. Low limit valve close time in sec., default value is 5% per second used for fast closing when the sensor getting wet 5% is a good starting point
11. After Changing settings push the button "Save to sensor" (a message "OK" on the screen indicate that the settings is saved)
12. Check all settings by push the button "Show sensor settings"
13. Save settings file is used to save all the settings as a txt file
14. Load settings file is used to set up all parameters from a existing .hbp file (copy data to a new sensor) The content can be read in a text program like MS word

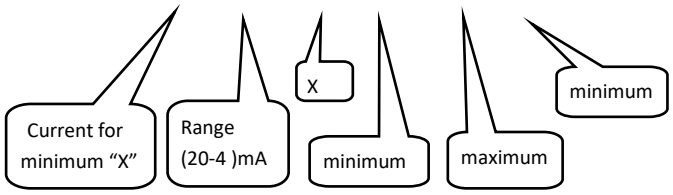
Using the sensor for controlling a flooded or semi flooded evaporator

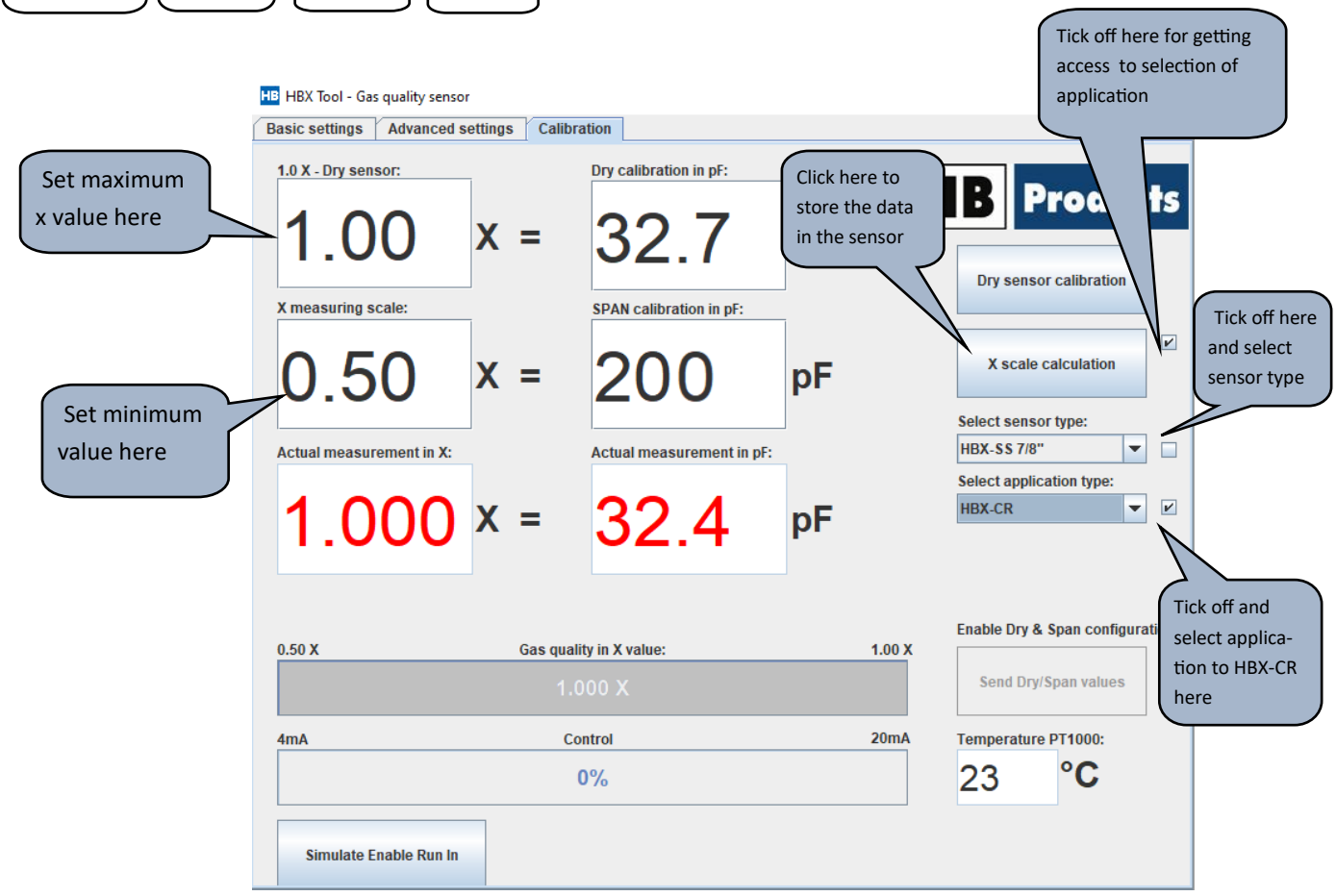
The sensor have to be set to flooded operation called "HBX-CR" this is normally done at delivery. If this is not done or the sensor have to be used for another purpose it can be changed in the Calibration tab in the HB tool. You start by ticking off the three small boxes to the right. Then the large input boxes come to live and you can change the application to "HBX-CR" for flooded operations and set the sensor type if wrong. At the same time you can change the operation range from minimum in the box called "X measuring scale" to maximum called "Dry sensor" When you are done changing the parameters, you store them in the sensor by clicking on "X scale calculation"

The output of the sensor can be used for controlling a liquid valve directly or the analogue output in pin 4 can be used as input to the PLC. The signal is scaled linear from 4 to 20 mA where 4 mA is send for the "dry sensor" and the 20 mA for the minimum "X measuring scale"

An Example:
If you set the minimum to 0.50 and maximum to 1.00 you will get 16 mA for "degree of dryness "X" of 0.625

AO signal: 20— 16* (0.625-0,5) / (1,0-0,5) =16 mA on pin 4



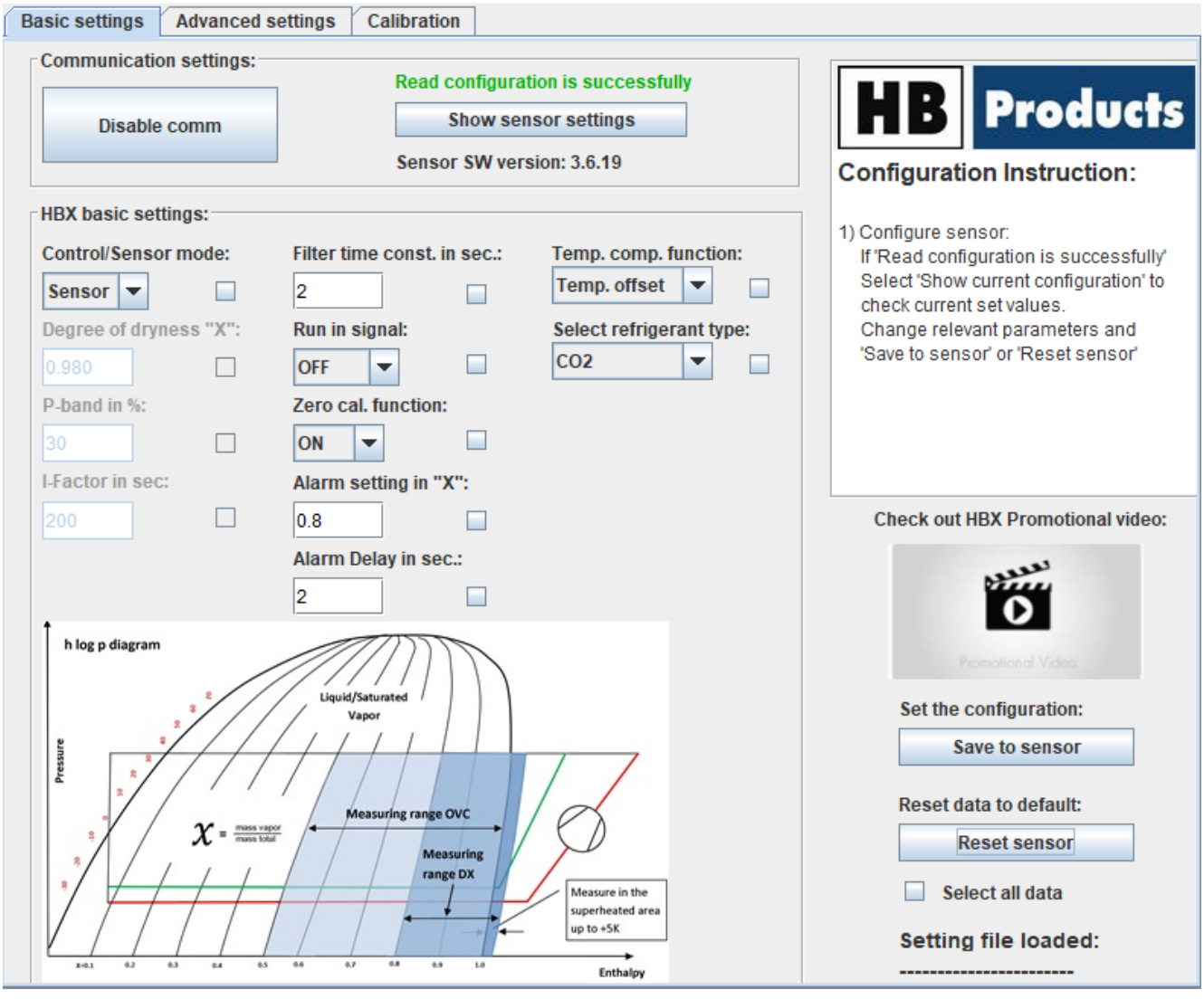


How to setup the sensor as input for PLC

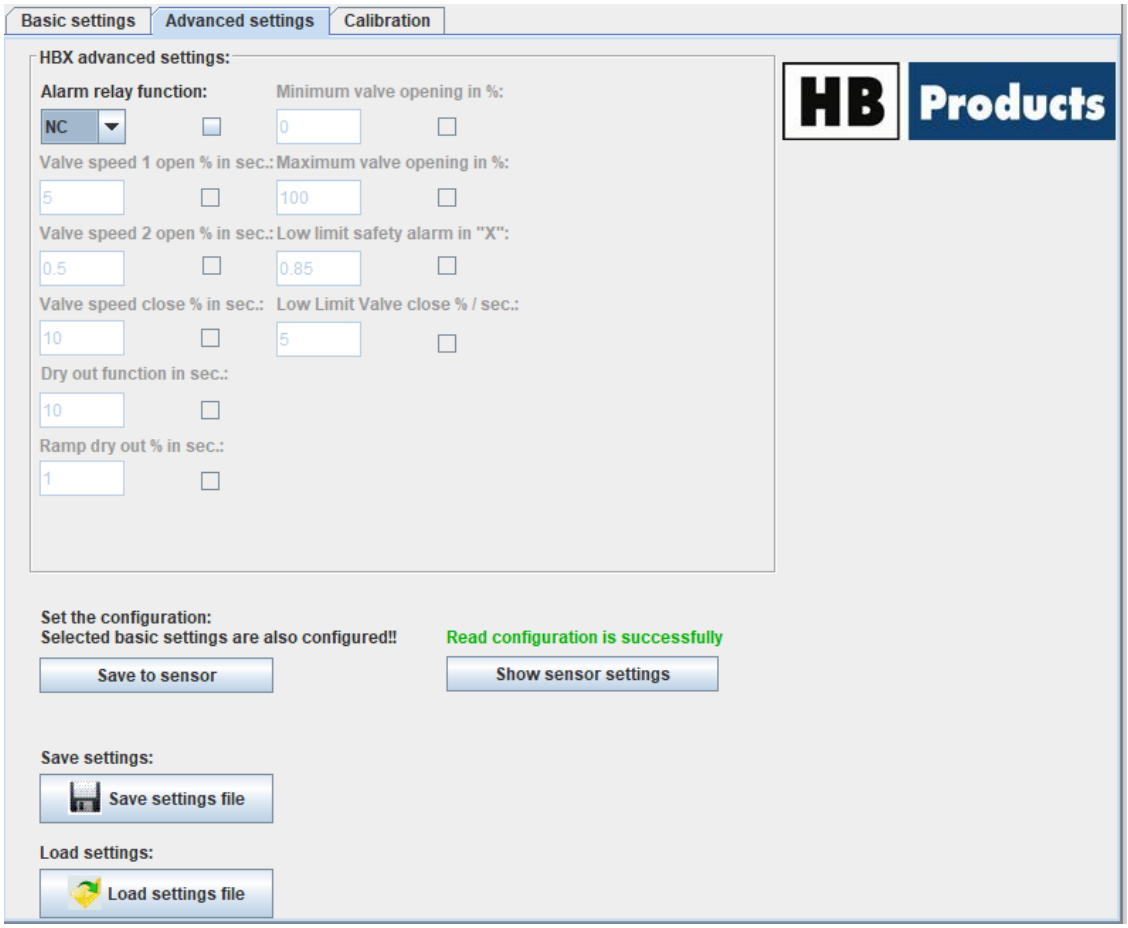
Typical values for **DX operation**

When the sensor is not operating as a controller some of the parameters are irrelevant and the boxed are inactive and shown in grey.

1. Set filter time to 2 seconds. The filter time is the period of time over which the X measurement is evened out. The longer the range the more smooth the measurement become, but the risk is that the system becomes too slow.
2. Run in signal (digital input pin 5) is used as external start and stop when operating as a controller and should be OFF
3. Zero cal. function: Choose "ON" if you want to use the push bottom "R" for zero calibration
4. The "Alarm setting in "X" " is 0.8 as default. Set the value if you need it in your PLC.
5. The "Alarm delay in seconds" is as default 10 sec. Set the value if you need it in your PLC.
6. The temperature compensation function is set to "Temp offset" unless you don't want this functionality. This only apply if the sensor has a temperature sensor
7. The refrigerant is chosen which is essential to get a correct measurement
8. After changing settings push the button "Save to sensor" (the message "OK" on the screen indicates that the settings are saved)
9. Go to next page: Advanced settings

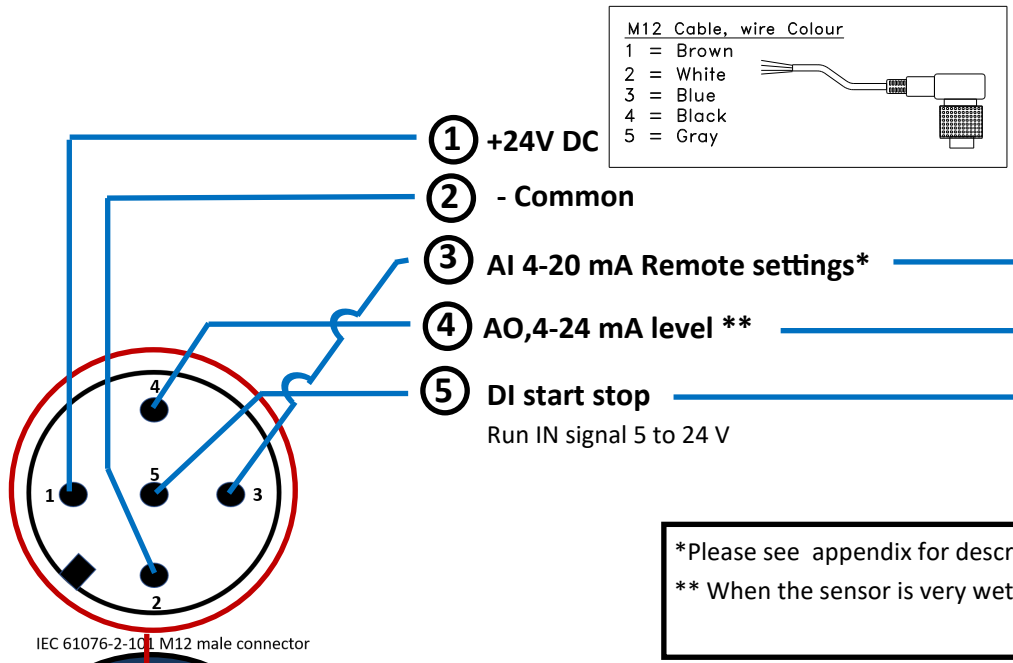


Advanced settings for sensor as input for PLC



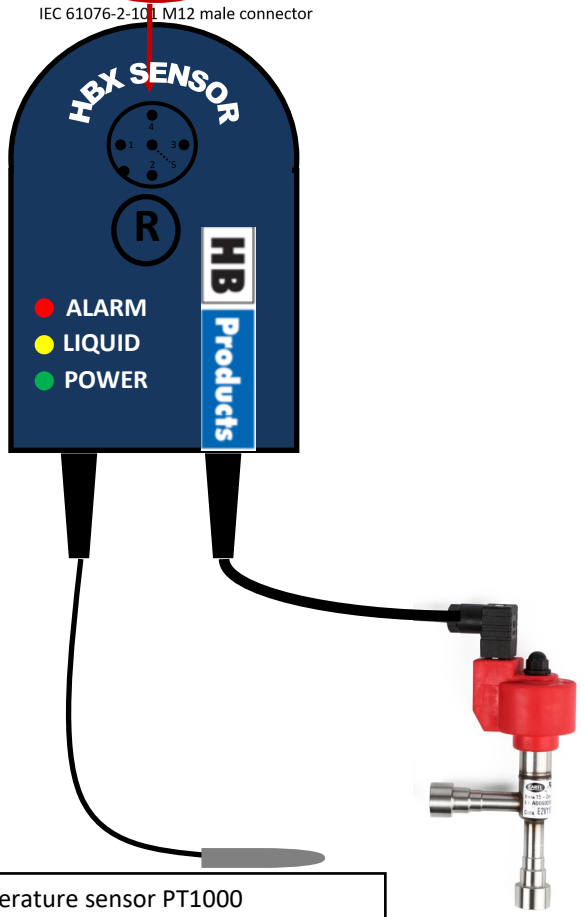
1. Alarm output, NO (normally open) or NC (normally closed) , default is "NC" (Fail safe function)
2. After Changing settings push the button "Save to sensor" (a message "OK" on the screen indicate that the settings is saved)
3. Save settings file is used to save all the settings as a txt file
4. Load settings file is used to set up all parameters from a existing txt file (copy data to a new sensor)

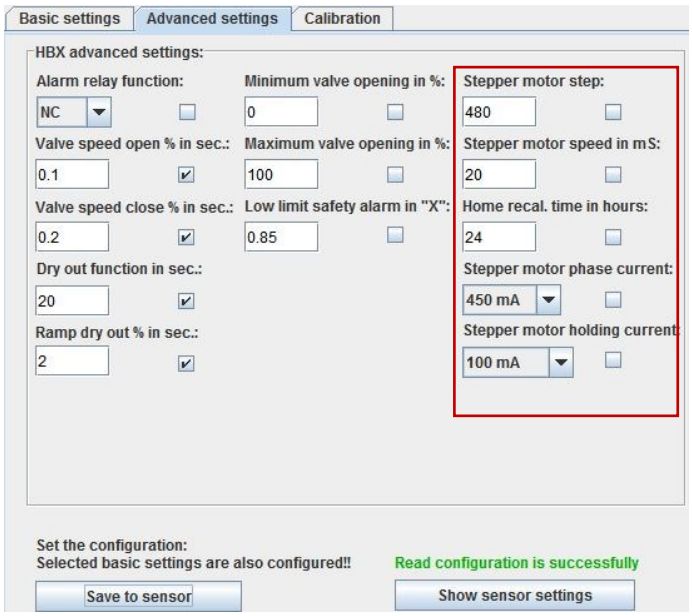
Connection diagram for HBX/S (stepper motor) with temperature compensation — here shown with Carel E2V



*Please see appendix for description of remote settings
** When the sensor is very wet it will deliver 22 mA

- In the "advanced settings" the stepper motor settings for the valve should be specified
- Analog output see page 19





Temperature sensor PT1000

Should be mounted on the outside of the tube in position 3 or 9 o´clock with strips

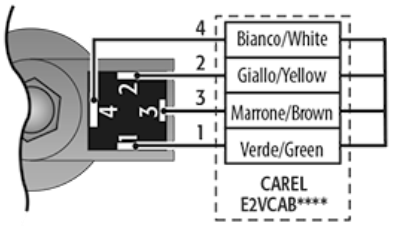
Color coding

A+ = yellow(2)

A- = white (4)

B- = green (1)

B+= brown (3)



Connection diagram for HBX/C motor valve— here shown with Siemens MVS661

- = White common

+ = Brown Supply

AO = Gray , 4-20 mA

Motor valve: 4-20 mA 24 V DC, max 24 W

3 wire connection

MVS661 motor valve

G0	-common
G	+ supply
Y	mA input
M	
U	mAoutput position
ZC	Open/Close valve

Close

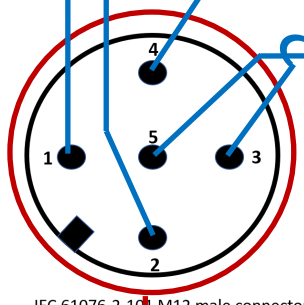
Open

Manual open/close

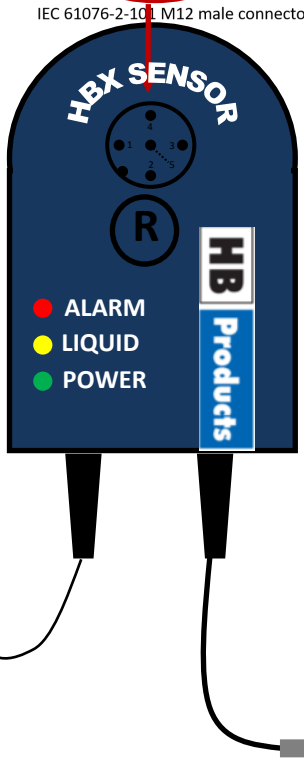
AI	PLC
AI	
AO	
AI	
DO	

1. **+24V DC**
2. **- Common**
3. **AI 4-20 mA Remote settings***
4. **AO,4-24 mA level vapor quality****
5. **DI start stop**

Run IN signal 5 to 24 V



IEC 61076-2-101 M12 male connector



*Please see appendix for description of remote settings

** When the sensor is very wet it will deliver 22 mA

Important information on motor valves

Some motor valves does not work properly when mounted in a cold room. Please check supplier specification

Opportunities when used as controller:

- Additional analog output showing Vapor Quality, 4-20mA (sensor pin. 4).
- Change set-value by remote setting, 4-20mA (sensor pin. 3).
- Controller function may be monitored by data logging of the valve position, as shown by measuring the valve opening signal on MVS661 terminal U (4-20mA/0-10V)
- Analogue output see page 19

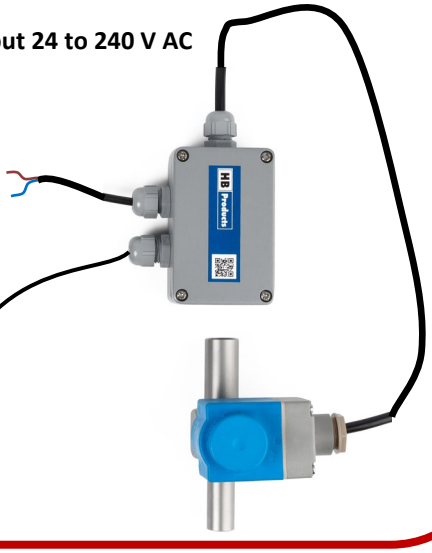
Connection diagram for HBX/PWM— pulse modulating expansion valves

Danfoss AKV/AKVA and Hansen PXV/PXVW

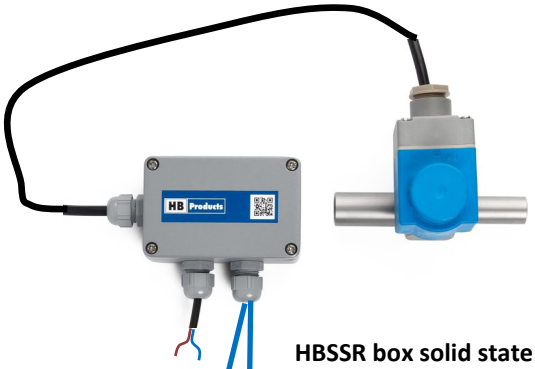
Wiring using cable

HBSSR box solid state relay

Power input 24 to 240 V AC



Wiring using M12 connector



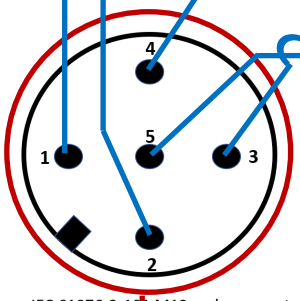
HBSSR box solid state relay

Power input 24 to 240 V AC

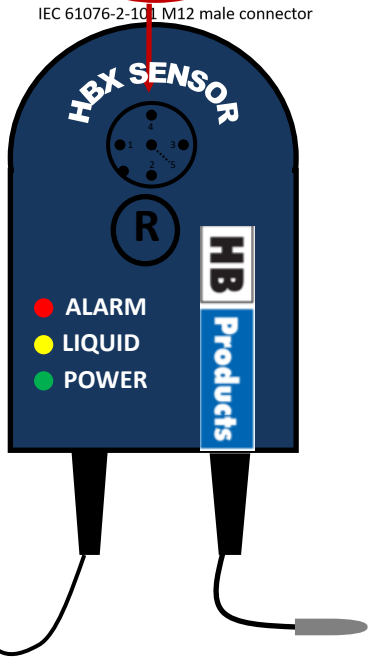
1. +24V DC
2. - Common
3. DO—PWM +24V DC
4. AO, 4-24 mA level vapor quality**
5. DI start stop

Run IN signal 5 to 24 V

	PLC
AI	
AI	
AO	
AI	
DO	



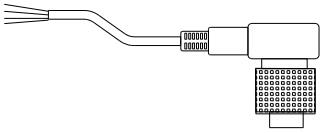
IEC 61076-2-101 M12 male connector



** When the sensor is very wet it will deliver 22 mA

M12 Cable, wire Colour

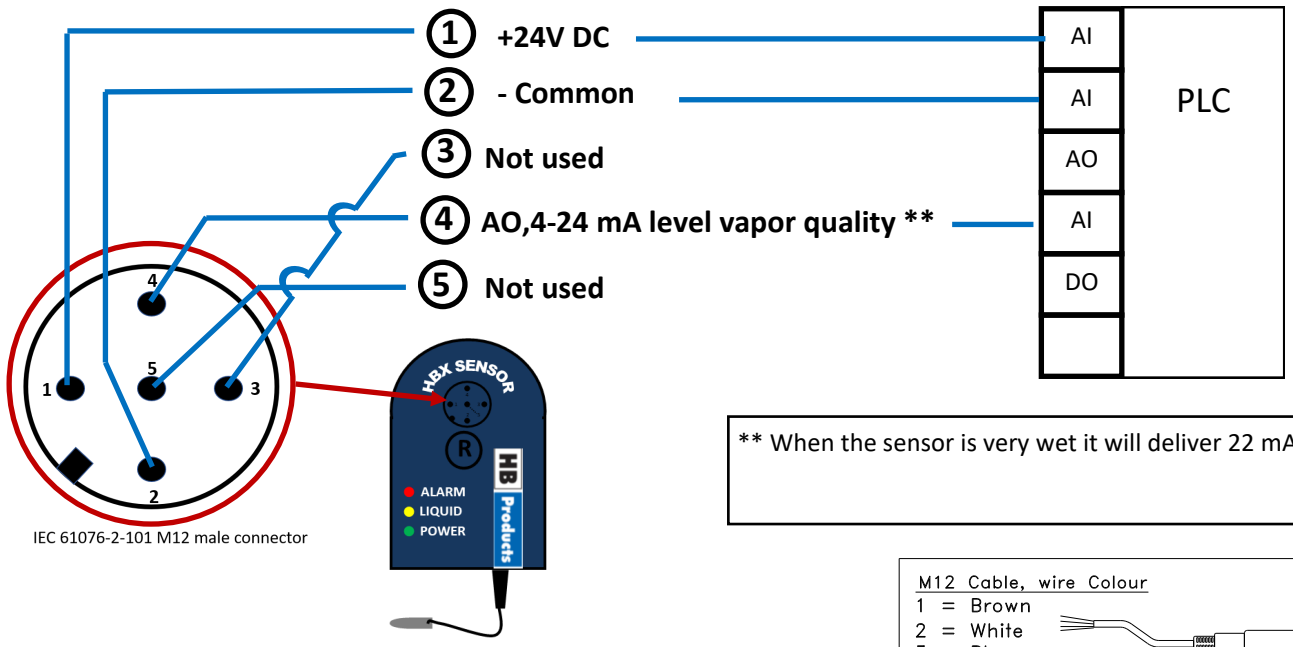
1 = Brown
2 = White
3 = Blue
4 = Black
5 = Gray



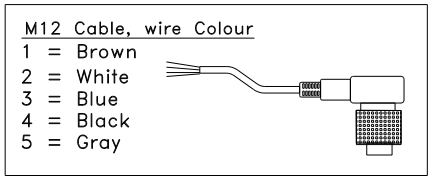
Note:

- **HBX-DX/C-R-3-X/PWM, with valve cable for easy electrical connection.**
- **HBX-DX-R-3-X/PWM, without valve cable, then the PWM output is connected to PIN3 (blue colour).**
- **The HBSSR-BOX is included.**
- **Analogue output** **see page 19**

Connection diagram for sensor without control cable, connected to PLC



** When the sensor is very wet it will deliver 22 mA

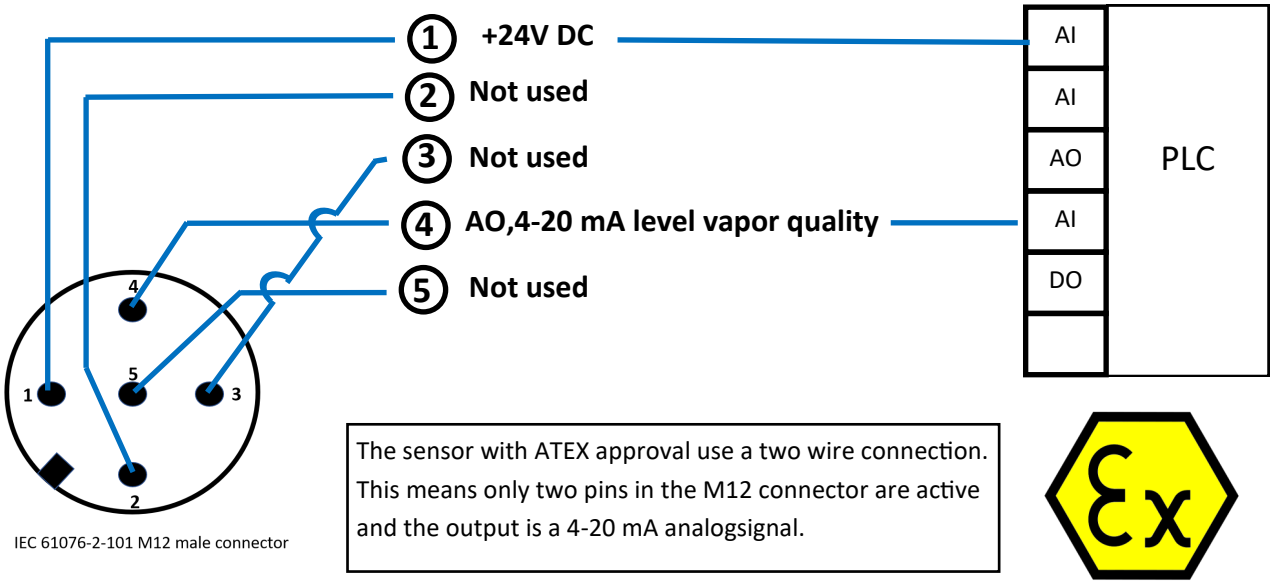


Analog output

The analogue 4-20 mA output on pin 4 is linear with the "Degree of dryness "X" as shown in the table. This is similar for all types of sensors in DX operation. For flooded operation see separate section.

Degree of dryness "X"	1.00	0.99	0.98	0.97	0.96	0.95
mA value	4.00	7.20	10.40	13.60	16.80	20.00

Connection diagram for special two wire ATEX version



The sensor with ATEX approval use a two wire connection. This means only two pins in the M12 connector are active and the output is a 4-20 mA analogsignal.

Calibration of sensor for DX operation

The sensor is delivered with a basic calibration for the refrigerant you specified when ordering. The sensor can be used directly without further calibration. You can check the calibration as described below. If the calibration is not optimal the accuracy can be improved by making a simple dry calibration at normal operating temperature., when the system has been operating for some hours. The calibration procedure is described in the section below. The calibration will depend on

- Refrigerant
- Sensor and pipe dimensions
- Operating temperature (the temperature sensor will eliminate the influence of the temperature)

How to check your calibration and make a new calibration of sensor controlling an expansion valve

1. Start your refrigeration system and let it reach normal operating temperature.
2. Make sure the sensor is completely dry which can be done in different ways depending on your system

- If possible close the expansion valve manually and wait 1 minute for the system to evaporate all the refrigerant
- Set the "degree of dryness "X" to 1.00 and the "Minimum valve opening in %" to 0 this is done with the HB tool as described before. Wait for 2 minutes

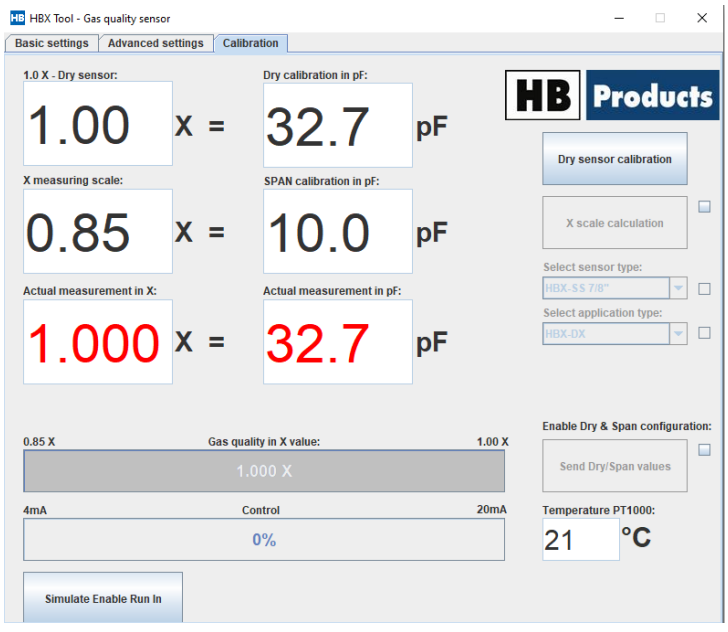
a. Disconnect the M12 plug and connect a pc with the HB tool with a USB/M12 cable.

b. Check the control bar at the bottom of the page indicate 0%

c. Select the "calibration" tab and you get the picture shown.

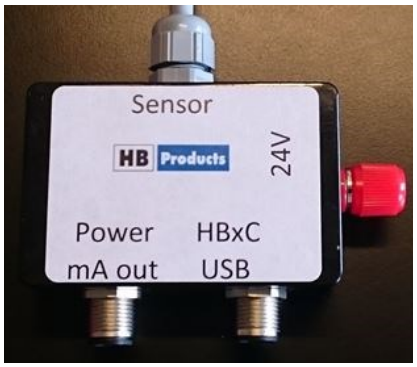
d. Your calibration is perfect if you don't get a lower "Actual measurement in pF" than the value stated in the field "Dry calibration in pF" if the "Actual measurement in pF" is lower you need to make a calibration. This is done by clicking on the "Dry sensor calibration" bottom. If the "Dry calibration in pF" still is higher than the "Actual measurement in pF" click the button once again

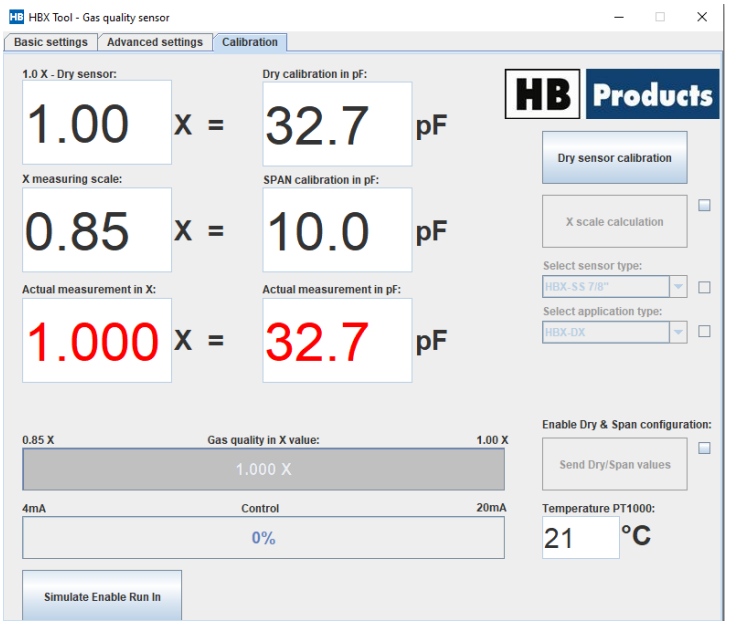
e. When the calibration is perfect, set the "degree of dryness "X" back to normal, and the "Minimum valve opening in %" to normal and then unplug the pc , reconnect the normal M12 plug .



How to check your calibration and make a new calibration while sensor is connected to PLC

1. Start your refrigeration system and let it reach normal operating temperature.
2. Make sure the sensor is completely dry by closing the expansion valve manually and wait for the system to evaporate all the refrigerant
3. Read the minimum "Actual measurement in pF" either from the PLC or by connecting a pc directly to the sensor
4. Your calibration is perfect if you don't get a lower "Actual measurement in pF" than the value stated in the field "Dry calibration in pF" if the "Actual measurement in pF" is lower you need to make a calibration. This is done by clicking on the "Dry sensor calibration" bottom. If the "Dry calibration in pF" still is not lower than the "Actual measurement in pF" click the bottom once again





Calibration using a splitter box

When using a splitter box it is possible to run the refrigeration system and connect a pc to the sensor at the same time. The splitter box is connected to the M12 plug on the HBX sensor and then both the pc and the normal M12 plug can be connected.

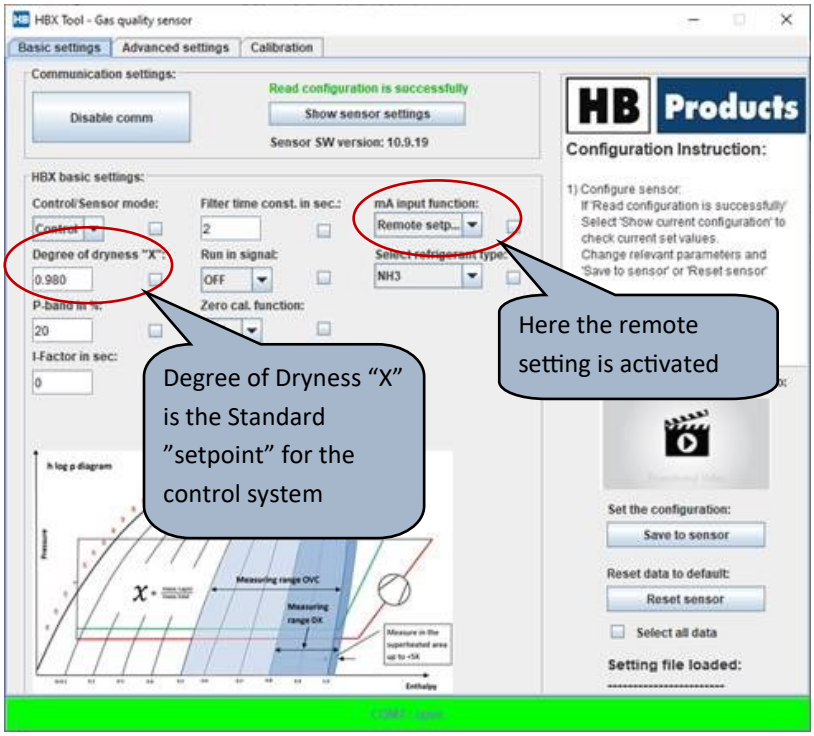
Calibration of sensor operating in flooded systems

When the sensor is operating in flooded systems the calibration is similar to DX operation **if the maximum "Dry sensor" X value is set to 1.00.** If the maximum is set to a value lower than that please contact HB product support department as calibration is not straight forward and requires a special fluid or the correct gas/liquid mixture.

Remote setting (Only special versions of the sensor)

For special versions of the sensors controlling an expansion valve or a liquid valve there is a possibility to change the “degree of dryness X” dynamically from a PLC. This is done by using a function called remote setting and it is activated by selecting “Remote setpoint” in the field called “mA input function” This field is only visible for sensors with this function.

The remote setting works with a signal 4 to 20 mA applied on pin 3 in the M12 connector. When less than 4 mA is applied the prespecified “degree of dryness “X” is used



Remote setting is used when there is a need to change the desired set-point during operation.

During part load, it may be advantageous to reduce the refrigerant charge in order to get the system in better balance with higher energy efficiency and safe operation.

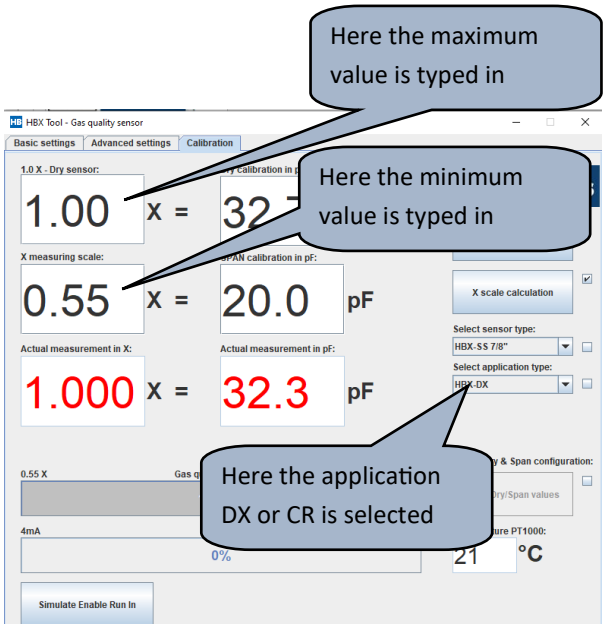
DX operation

In DX operation there is fixed linear scaling between the current applied on pin 3 and “degree of dryness “X” according to this table.

Degree of dryness ”X”	1.00	0.99	0.98	0.97	0.96	0.95
mA value	4.00	7.20	10.40	13.60	16.80	20.00

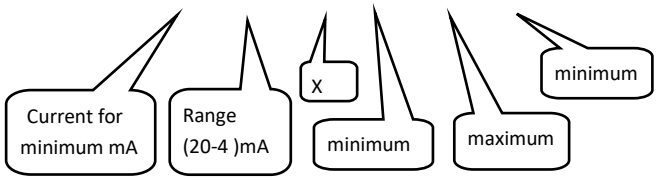
Flooded and CR operation

Here it is possible to move the setpoint “degree of dryness “X” all the way down to 0 equal to liquid only.
Start by selecting application to CR.
You key in the minimum in the field called “X measuring scale” and the maximum in “Dry sensor”. Minimum is equal to 20 mA and 4 mA is equal to maximum.



An Example:
If you set the minimum to 0.55 and like to reach a set point “degree of dryness “X” of 0.8 you need to apply

Remote signal: 20 — 16* (0.8-0.55) / (1-0.55) =7,5 mA



The LED indications on sensor head

The electronic element has build in LED's red, yellow and green and they will light up depending of the conditions and can be used for fault finding. The table show s the different indications:

LED light	appearance	Functionality
Green	ON	The HBX sensor is on. It gives analog feedback to the PLC, but it is not controlling the expansions valve (the valve is turned off)
	Flash	The sensor is on. It gives analog feedback to the PLC, and controlling the expansion valve (The sensor receive Run-in signal (Digital input))
	OFF	The sensor is not getting power
Green and Red	Flash Individually	There is no connection between mechanical- and electrical part
Yellow	Flash	The flash sequence indicates if the valve is opening or closing: Long time between flash = The valve is barely open Short time between flash = The valve is "much" open
Red	ON	The ammonia is to wet
	Flash (one pr. sec)	The sensor is detect a lot of liquid. The sensor will give 22-24mA
	Flash (two pr. sec.)	The sensor is connected with USB-cable
Red and Yellow	Flash at the same time (two pr. sec.)	The splitter box is connected

Use of the sensor with other refrigerants

The sensor must be ordered for used refrigerant. If used for another refrigerant/media it must be updated with new settings. HB products has the setting files for most refrigerants and you can get them on request.

Contact HBproducts support if you need more information

Email: support@hbproduct.dk

Telephone : +45 8747 6200