



## Digital Dosing up to 940 l/h

### General

Dosing is precision work, Digital Dosing represents state-of-the-art technology. Grundfos DME Digital Dosing pumps combine perfect precision with user-friendliness, covering large dosing quantities in the range from 60 l/h to 940 l/h with few variants.

### Familiar Digital Dosing benefits

The DME pump range has all the benefits of the highly acclaimed smaller Digital Dosing range, making accurate dosing easier than ever.

### Precise and easy setting

The operator can easily install and set the pump to discharge exactly the quantity of dosing liquid required in the application. In the display, the setting of the pump is read out directly in ml/h or l/h, pulse or batch. The operation mode is easily identified by means of icons.

### Turndown ratio 1:800

With a turndown ratio ten times better than that of traditional equipment, the DME Digital Dosing pumps offer maximum flexibility and accuracy.

Turndown of the suction stroke to 75 %, 50 % or 25 % of the maximum speed ensures optimal priming and displacement of even the most difficult liquids.

### Unique technology

A unique drive technology and microprocessor control make sure that liquids are dosed precisely and with low pulsation, even when the pump is operating with high viscosity or degassing liquids. Instead of the conventional stroke length

adjustment, the capacity of the DME is regulated by automatic adjustment of the motor speed during the discharge stroke, and by fixed suction stroke speed. This guarantees optimal and uniform mixing.

### Fieldbus communication

Available with Profibus interface to supply performance data and status information for quality control, preventive maintenance and future reference.

### Overload protection

Built-in overload protection monitors the counter-pressure of the pump and protects it against too high pressure loads.

### Switch-mode power supply

The switch-mode power supply makes sure that Grundfos DME Digital Dosing pumps can be used worldwide within the 100-240 VAC – 50/60 Hz range.

### Several material variants

The dosing heads of DME pumps are available in stainless steel, PVDF, and environmentally friendly, cost-efficient polypropylene.

### Applications

- Pulp and paper industry
- Textile industry
- Food and beverage industry
- Industrial process water and waste water treatment
- Drinking water treatment

## Technical data

Pump type		DME 60	DME 150	DME 375	DME 940
Mechanical data	Max. capacity [l/h]	60	150	376	940
	Max. pressure [bar]	10	4	10	4
	Max. capacity with anti-cavitation 75 % [l/h]	45	112	282	705
	Max. capacity with anti-cavitation 25 % [l/h]	16.1	40.4	101	252
	Max. stroke frequency [strokes/min]	160			
	Max. suction lift during operation [m]	6			
	Liquid temperature [°C]	0 to 50			
	Ambient temperature [°C]	-10 to 45			
	Accuracy of repeatability	± 1%			
Electrical data	Supply voltage [V]	1 x 100-240 V, 50-60 Hz			
	Max. current consumption [A]	1.25 at 100 V		2.4 at 100 V	
		0.67 at 230 V		1.0 at 230 V	
	Max. power consumption P <sub>1</sub> [W]	67.1	67.1	240	240
	Enclosure class	IP 65			
Signal outputs	Insulation class	B			
	Max. load of alarm relay output, at ohmic load [A]	2			
Signal inputs	Max. voltage, alarm relay output [V]	42			
	Voltage in level sensor input [VDC]	5			
	Voltage in pulse input [VDC]	5			
	Min. pulse-repetition period [ms]	3.3			
	Impedance in analog 0/4-20 mA input [Ω]	250			
Weight	Max. loop resistance in pulse signal circuit [Ω]	350			
	Weight [kg]	11.4	11.8	21	22.5
Sound pressure level	lower than [dB(A)]	70			

## Performance range DME

